

# **(EN) Assembly instructions**

**(DE) Montageanleitung**

**(FI) Kokoonpano-ohjeet**

**(HR) Skupština Upute**

**(FR) Notice de Montage**

**(IT) Istruzioni di Montaggio**

**(BS) Skupština Uputstvo**

**(NL) Montage Instructies**

**(CS) Montážní Návod**

**(RO) Instrucțiuni de Asamblare**

**(DA) Montagevejledning**

**(PL) Instrukcja Montażu**

**(RU) Инструкция по Монтажу**

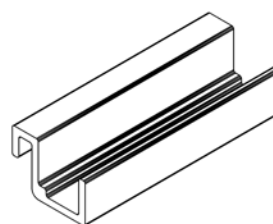
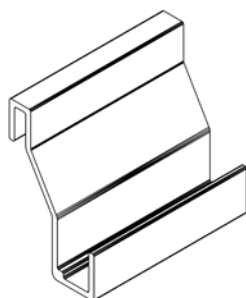
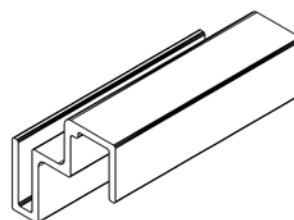
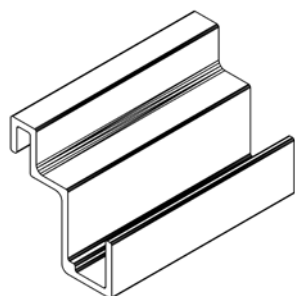
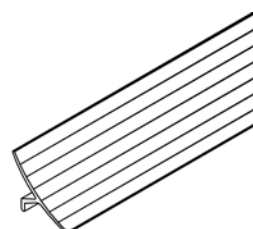
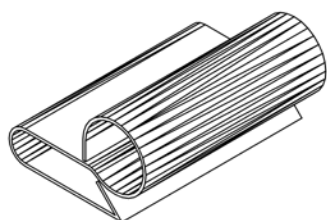
**(SV) Monteringsanvisning**

**(SL) Navodila za Montažo**

**(UK) Інструкція по монтажу**

**(NO) Montasjeveiledning**


**(HU) Szerelési útmutató**




**Vitavía**  
- makes living grow

## **VA0001-W**

# PART LIST


VA0001-W Pack 1		(mm)	TOTAL	VM0036-AP 2500	VM0036-AP 3800	VM0024-V 2500, VM0025-C 3000	VM0024-V 3800, VM0025-C VM0049-CS 4400	Part No. 4mm (20500)	Part No. 6mm (20506)	(X) = cut/schneide X 
1	Z1	30	11x	9x	11x	9x	11x	1311	1315	
2	Z2	30	6x	4x	6x	4x	6x	1312	1316	
3	Z3	30	7x	7x	7x	7x	7x	1313	1317	
4	Z4	30	6x	4x	6x	4x	6x	1314	1318	
5	2399	20	5x	3x	5x	3x	5x	2399		

6	h2	344	2x	2x	2x	(2x) °	(2x) °	6611	° = 230mm	
7	h3	610	6x	6x	6x	6x	6x	6605		
8	h5	1132	14x	10x	14x	10x	14x	6610		
9	h6	1213	16x	12x	16x	12x	16x	6609		
10	h7	1660	6x	6x	6x	6x	6x	6608		


VA0001-W Pack 2		(mm)	TOTAL	VM0036-AP 5000	VM0037-AP 6200	VM0024-V VM0047-VS 5000, VM0004-C VM0050-CS 5800	VM0005-V VM0048-VS 6200, VM0004-C 7300	Part No. 4mm (20501)	Part No. 6mm (20507)	(X) = cut/schneide X 
1	Z1	30	15x	13x	15x	13x	15x	1311	1315	
2	Z2	30	10x	8x	10x	8x	10x	1312	1316	
3	Z3	30	8x	7x	8x	7x	8x	1313	1317	
4	Z4	30	10x	8x	10x	8x	10x	1314	1318	
5	2399	20	8x	7x	8x	7x	8x	2399		

6	h2	344	2x	2x	2x	(2x) °	(2x) °	6611	° = 230mm	
7	h3	610	8x	6x	8x	6x	8x	6605		
8	h5	1132	20x	18x	20x	18x	20x	6610		
9	h6	1213	24x	20x	24x	20x	24x	6609		
10	h7	1660	6x	6x	6x	6x	6x	6608		

## PART LIST

VA0001-W Pack 3		(mm)	TOTAL	VM0002-MN / VM0011-MN+ 6700	VM0001-UJ / VM0035-P 6700	VM0037-AP / VM0005-V VM0048-VS 7500	Part No. 4mm (20502)	Part No. 6mm (20508)	(X) = cut/schneide X 
1	Z1	30	17x	15x / 14x	14x	17x	1311	1315	
2	Z2	30	12x	8x	8x	12x	1312	1316	
3	Z3	30	14x	8x / 14x	14x	8x	1313	1317	
4	Z4	30	12x	8x	8x	12x	1314	1318	
5	2399	20	10x	6x	6x	10x	2399		

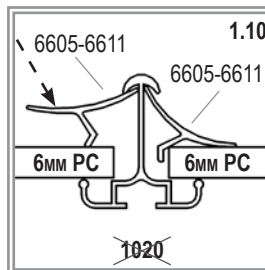
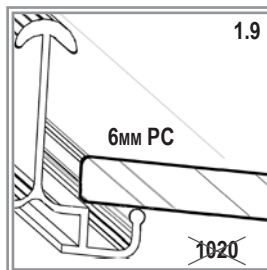
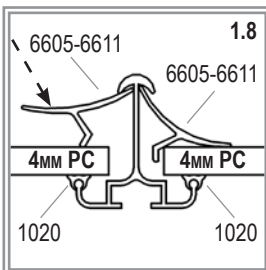
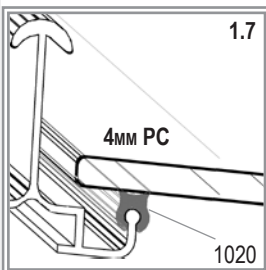
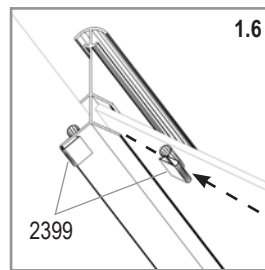
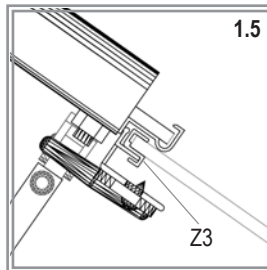
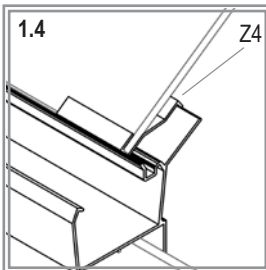
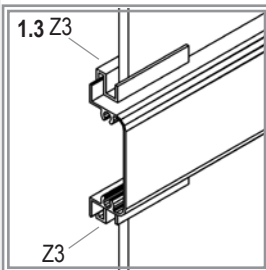
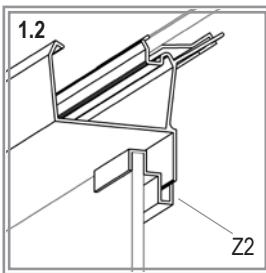
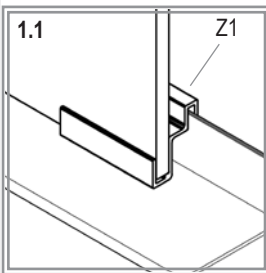
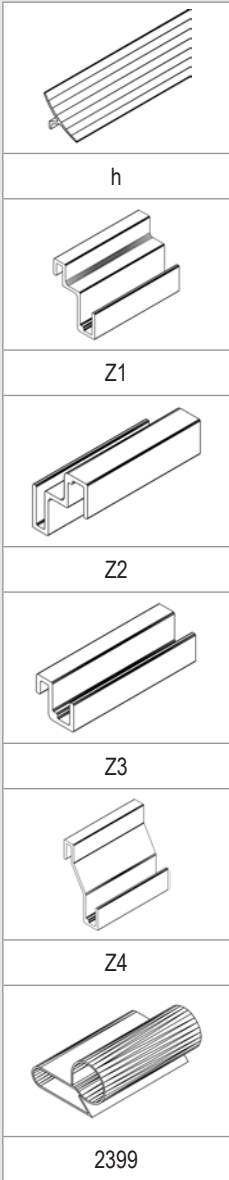
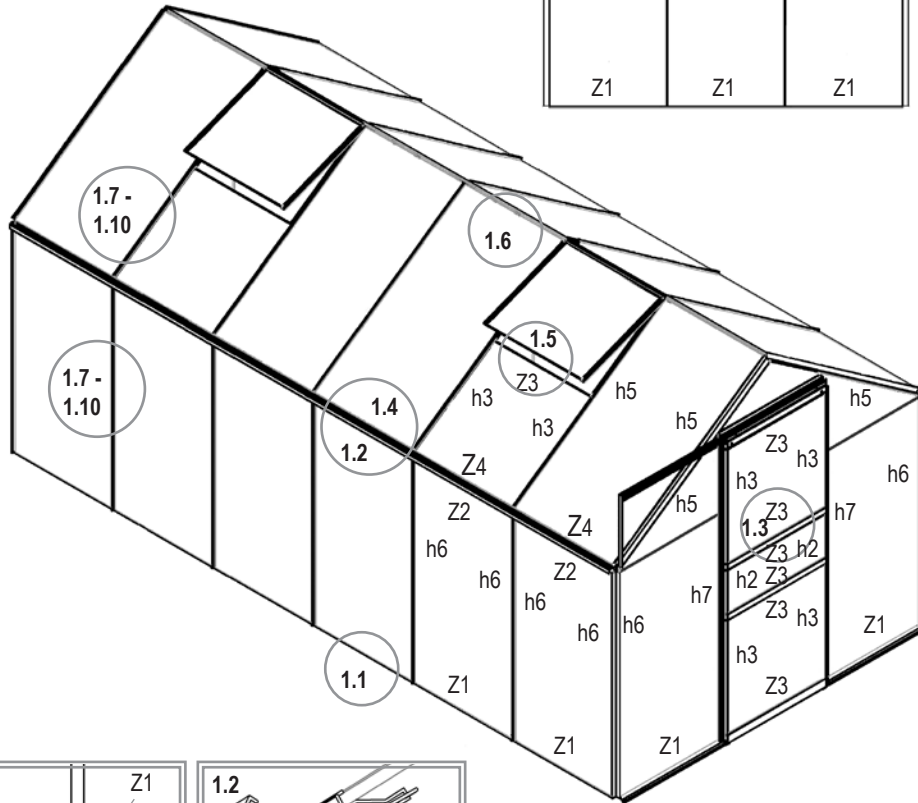
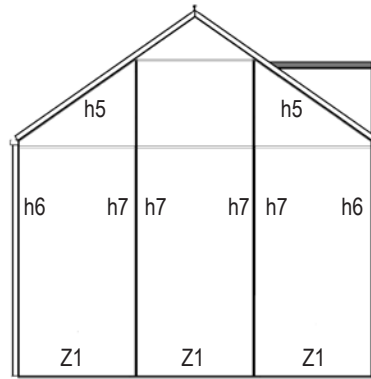
6	h1	425	4x	4x	4x	-	6607		
7	h2	588	4x	$(2x / 4x)^*$	$(4x)^2 / 4x$	$(2x)^3 / (2x)^\circ$	6606		<sup>2</sup> = 540mm, <sup>*</sup> = 379 mm, <sup>3</sup> = 344 mm, <sup>°</sup> = 230 mm
8	h3	610	8x	4x / 8x	8x	8x	6605		
9	h4	970	4x	4x	4x	-	6603		
10	h5	1132	24x	-	-	24x	6610		
11	h5/6	1509	36x	$16x+(20x)^*$	36x	$(28x)^\circ$	6602		<sup>*</sup> = 1350 mm, <sup>°</sup> = 1213 mm
12	h7	1960	10x	$(10x / 8x)^*$	8x	$(6x)^\circ$	6601		<sup>*</sup> = 1796 mm, <sup>°</sup> = 1660 mm

VA0001-W Pack 4		(mm)	TOTAL	VM0002-MN / VM0011-MN+ 8300	VM0002-MN / VM0011-MN+ 9900	VM0002-MN / VM0011-MN+ 11500	VM0001-UJ / VM0035-P 8300	VM0001-UJ / VM0035-P 9900	VM0001-UJ / VM0035-P 11500	Part No. 4mm (20503)	Part No. 6mm (20509)	(X) = cut/ schneide X 
1	Z1	30	21x	17x / 16x	19x / 18x	21x / 20x	16x	18x	20x	1311	1315	
2	Z2	30	14x	10x	12x	14x	10x	12x	14x	1312	1316	
3	Z3	30	16x	8x / 14x	8x / 14x	8x / 14x	16x	16x	16x	1313	1317	
4	Z4	30	14x	10x	12x	14x	10x	12x	14x	1314	1318	
5	2399	20	12x	8x	10x	12x	6x	8x	10x	2399		

6	h1	425	4x	4x	4x	4x	4x	4x	4x	6607		
7	h2	588	4x	$(2x / 4x)^*$	$(2x / 4x)^*$	$(2x / 4x)^*$	$(4x)^2 / 4x$	$(4x)^2 / 4x$	$(4x)^2 / 4x$	6606		<sup>2</sup> = 540mm, <sup>*</sup> = 379 mm
8	h3	610	8x	4x / 8x	4x / 8x	4x / 8x	8x	8x	8x	6605		
9	h4	970	8x	4x	4x	4x	8x	8x	8x	6603		
10	h5/6	1509	60x	$20x+(24x)^*$	$24x+(28x)^*$	$28x+(32x)^*$	40x	48x	56x	6602		<sup>*</sup> = 1350 mm
11	h7	1960	10x	$(10x / 8x)^*$	$(10x / 8x)^*$	$(10x / 8x)^*$	8x	8x	8x	6601		<sup>*</sup> = 1796 mm

# 1

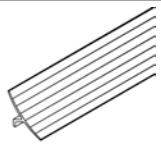
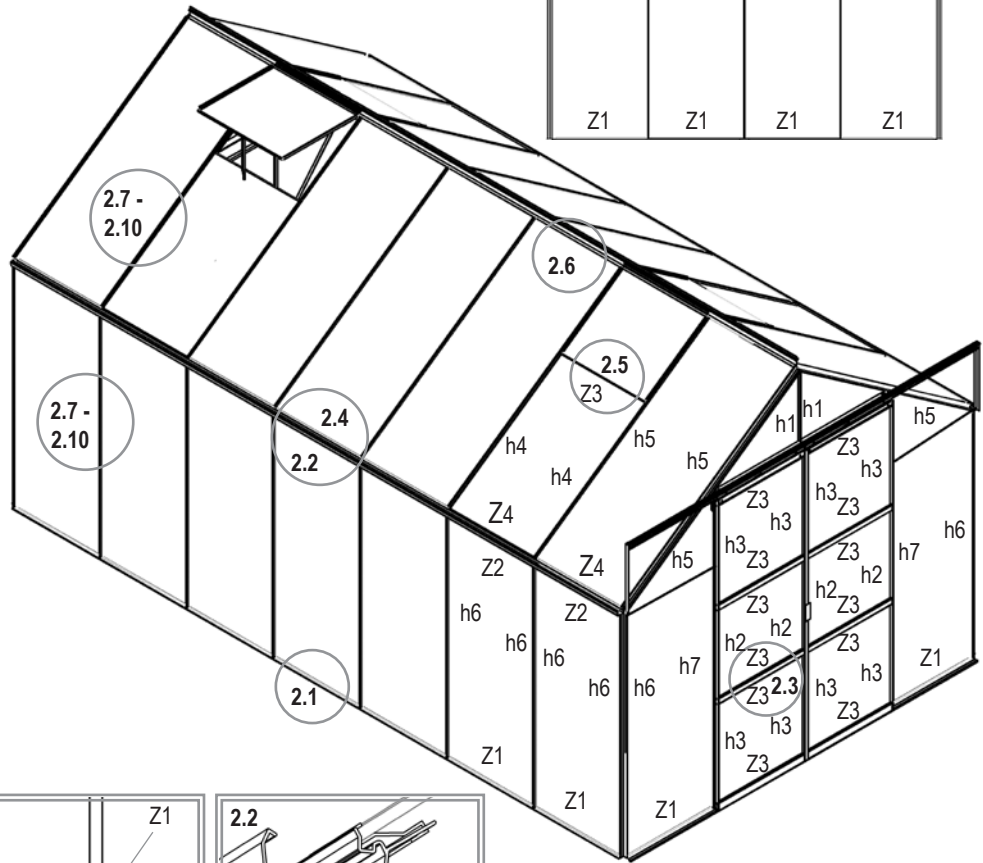
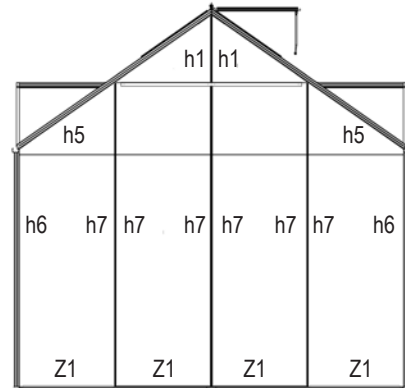
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 / VM0048-VS / VM0049-CS / VM0050-CS



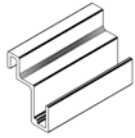
VA0001-W

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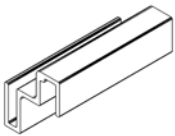
VM0001-UJ / VM0002-MN  
/ VM0011-MN+ / VM0035-P



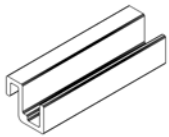
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Z1



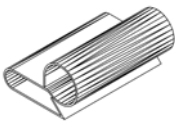
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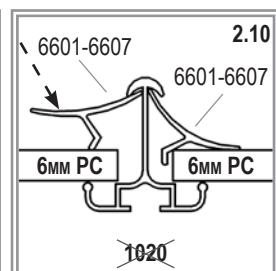
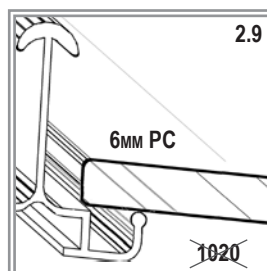
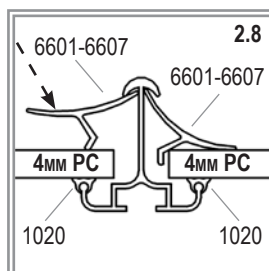
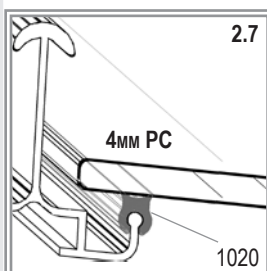
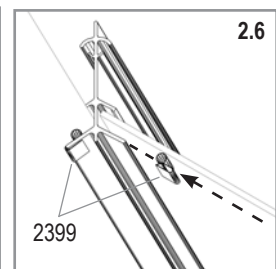
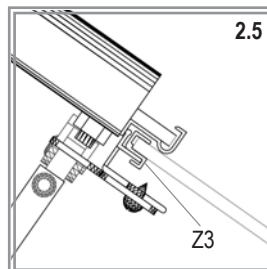
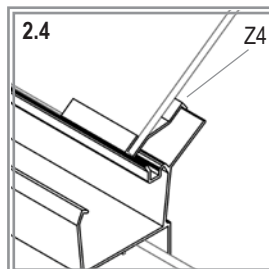
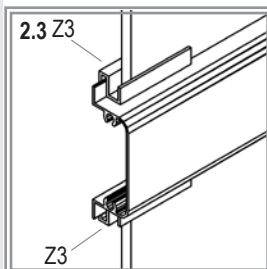
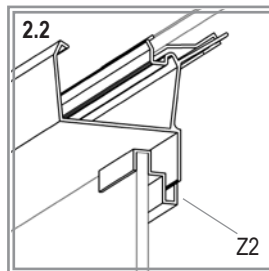
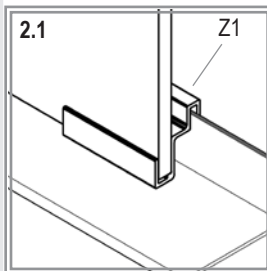
Z3



Z4



2399



VA0001-W







E.P.H. Schmidt u. Co. GmbH  
Hoefkerstrasse 30  
44149 Dortmund  
Postfach 170163  
44060 Dortmund  
Deutschland  
Tel.: +49 231 941655 0  
Fax: +49 231 941655 99  
[www.eph-schmidt.de](http://www.eph-schmidt.de)  
[verkauf@eph-schmidt.de](mailto:verkauf@eph-schmidt.de)

OPJ A/S  
Volderslevvej 36 A  
5260 Odense S  
Danmark  
Tel.: +45 66 15 10 30  
Fax: +45 66 15 00 84  
[www.opj.dk](http://www.opj.dk)  
[opj@opj.dk](mailto:opj@opj.dk)